



# **KÖSTER Dachflex**

Technical Data Sheet R 260 020

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- Industry classification "Dachflex" registered at the German patent office, 395 06 702

## Solvent-free synthetic coating

#### **Features**

KÖSTER Dachflex is an elastic, pasty, solvent-free synthetic waterproofing material for dry and slightly damp substrates. The fast drying coating is highly flexible, watertight and water vapor permeable. The cured membrane is resistant to aging, UV and frost /de-icing salts.

#### **Technical Data**

 $\begin{array}{lll} \text{Consistency} & 30,000 - 50,000 \text{ mPa} \cdot \text{s} \ (+ 23 \, ^{\circ}\text{C}) \\ \text{Application temperature} & \text{above} + 5 \, ^{\circ}\text{C} \\ \text{Substrate temperature} & \text{above} + 5 \, ^{\circ}\text{C} \\ \text{Application of next layer} & \text{after approx. 12 hours} \ (+ 20 \, ^{\circ}\text{C}) \\ \text{Color} & \text{white} \\ \text{Breaking load} \ (\text{N} \ / \ \text{mm}^2) & 1.0 \ (\text{at} + 23 \, ^{\circ}\text{C}) \\ \text{Elongation at break} \ (\%) & 260 \ (\text{at} + 23 \, ^{\circ}\text{C}) \\ \end{array}$ 

### **Fields of Application**

For repairing cracked facades, for the protection and renovation of roofs made of roof tile, concrete roof tile, bituminous roofing materials, fiber-cement plates and screeds.

#### Substrate

The substrate should be dry to slightly damp, solid, clean and free of loose particles, moss, algae, etc.

Absorbent mineral substrates must be primed with KÖSTER Polysil TG 500 (consumption approx. 130 g /  $m^2$  - 250 g /  $m^2$ ).

In both cases, KÖSTER Dachflex can be applied after approx. 3 hours. On vertical intersections or on wall / floor junctions, install a fillet made of KÖSTER Repair Mortar approx. 24 hours prior to the application of KÖSTER Dachflex.

## **Application**

Stir KÖSTER Dachflex thoroughly before application. The material is applied in two coats (waiting time approx. 3 hours before application of the second coat). Embed KÖSTER Glass Fiber Mesh between the two layers of KÖSTER Dachflex in areas in danger of cracking and on wall / floor junctions. It is also possible to spray the material onto the substrate, for example with the KÖSTER Peristaltic Pump. The fresh coating is water soluble and must be protected from rain until it has fully dried.

#### Notice

The formation of puddles or standing water due to inadequate roof drains (high lying roof drains or similar causes) or inadequate roof slope should be excluded prior to the application of KÖSTER Dachflex.

#### Consumption

0.75 - 1.0 kg /  $m^2$  per coat; 1.5 to 2.0 kg /  $m^2$  total consumption When using a roller for application, more coats are necessary.

#### Cleaning

Clean tools immediately after use with water.

## Packaging

Storago

## Storage

R 260 020

Store the material cool but frost-free. In originally sealed packages it can be stored for a minimum of 12 months.

20 kg bucket

Water which has separated on the surface can be stirred in.

#### Safety

Observe all governmental, state, and local safety regulations when processing the material.

## Related products

KÖSTER Polysil TG 500Prod. code M 111KÖSTER Glass Fiber MeshProd. code W 411KÖSTER Repair MortarProd. code W 530 025KÖSTER Brush for LiquidsProd. code W 912 001

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.

KÖSTER BAUCHEMIE AG • Dieselstraße 1-10 • D-26607 Aurich • Tel. 04941/9709-0 • Fax -40 • info@koester.eu • www.koester.eu

KÖSTER Dachflex 1/1